



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**RB AN8516-1-PO**  
**Job Sheet 181727**



Part No: RB AN8516-1-PO

Job Qty: 3 ea

Part Name: 1/2" Drive Adjustment Spanner



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/7/18

Job Tracking No:

Due Date: 8/17/18

Created By: Diane Baker

Type: SOLD

Description:

Note: DWG AN8516 Rev A IPP Rev. A 18.08.07 new issue DP Verify DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation  | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |            |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 100   | Purchasing | 3 pcs |            | 8/17/18  |           |         | COR001-VU             | 5         | 18-08-24 |
| 110   | Packaging  | 3 pcs |            | 8/17/18  | 0.00      | 0.00    | Packaging2            |           | 18-08-24 |
| 120   | QC         | 3 pcs |            | 8/17/18  | 0.00      | 0.00    | QC6                   |           | 18-08-24 |
| 121   | Lathe Conv | 3 pcs | 8/24/18    | 8/17/18  | 0.00      | 0.00    | Lathe Conv-1          |           | 18-08-24 |
| 122   | QC         | 3 pcs |            | 8/17/18  | 0.00      | 0.00    | QC2 Machining-5       |           | 18-08-24 |
| 123   | QC         | 3 pcs |            | 8/17/18  | 0.00      | 0.00    | QC8 Machining-5       |           | 18-08-24 |
| 124   | HandFinish | 3 pcs |            | 8/17/18  | 0.00      | 0.00    | HandFinish7           |           | 18-08-24 |
| 125   | Small Fab  | 3 pcs |            | 8/17/18  | 0.00      | 0.00    | Small Fab-1           |           | 18-08-24 |
| 126   | QC         | 3 pcs |            | 8/17/18  | 0.00      | 0.00    | QC5                   |           | 18-08-24 |
| 127   | Outsource  | 3 pcs |            | 8/17/18  | 0.00      | 0.00    | Outsource12           |           | 18-08-24 |
| 128   | Packaging  | 3 pcs |            | 8/17/18  | 0.00      | 0.00    | Packaging2            |           | 18-08-24 |
| 129   | QC         | 3 pcs |            | 8/17/18  | 0.00      | 0.00    | QC6                   |           | 18-08-24 |
| 131   | Packaging  | 3 pcs |            | 8/17/18  | 0.00      | 0.00    | Packaging3            |           | 18-08-24 |
| 132   | QC21-FG    | 3 Ea  |            | 8/17/18  | 0.00      | 0.00    | QC21                  |           | 18-08-24 |

Part Op 100 - 1--Issue P/O to CORE AVIATION; P/O 40687 2-Fabricate RB AN8516-1 as per DWG.

Descriptions: 121 - 1-Fabricate new pin and re tap hole in wrench. 2-Debur \*\*\*Discard old pins\*\*\*

124 - Bead blast remove all paint. Do not blast threads.

125 - Remove factory markings and re-identify with RB part numbers using MARKTRONIC engraver. See attached drawing.

127 - -Issue P/O to GROUPE ALTECH; PO 040899 -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required

### Job BOM

| Part / Item  | Component Name                | Quantity    | Operation      | Container |
|--------------|-------------------------------|-------------|----------------|-----------|
| RB AN8516-1P | 1/2" Drive Adjustment Spanner | 3 Ea (1 ea) | 100-Purchasing |           |

### Job Allocations

| Operation      | Component Part | Required | Inventory | Allocated |
|----------------|----------------|----------|-----------|-----------|
| 100-Purchasing | RB AN8516-1P   | 3        | 0         | 0         |

### Part Specifications

Specifications could not be found.

Plex 8/24/18 12:40 PM dart.baker.diane



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## Process Routings

### RB AN8516-1-PO Operations

1/2" Drive Adjustment Spanner

|  | Op No | Operation  | Description                                                                                                                                                                                                                                                                               | Workcenters                                                        | Supplier                                            | Type       | Weight (lbs) | BOM                      | Special Comments | Location |  |
|--|-------|------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------|-----------------------------------------------------|------------|--------------|--------------------------|------------------|----------|--|
|  | 100   | Purchasing | 1--Issue P/O to CORE AVIATION;<br>P/O _____ 2-Fabricate RB<br>AN8516-1 as per DWG.                                                                                                                                                                                                        | Purchasing<br>(Purchasing)                                         | COR001-<br>VU<br>(C.O.R.E.<br>Aviation<br>Services) | Production | .0000        | RB<br>AN8516-<br>1P      |                  |          |  |
|  | 110   | Packaging  |                                                                                                                                                                                                                                                                                           | Packaging2 (Receive<br>& Inspect for<br>Damage & Mat'l<br>Certs)   |                                                     | Production | .0000        |                          |                  |          |  |
|  | 120   | QC         |                                                                                                                                                                                                                                                                                           | QC6 (QC6- All<br>purchased or<br>subcontracted<br>products)        |                                                     | Production | .0000        |                          |                  |          |  |
|  | 121   | Lathe Conv | 1-Fabricate new pin and re tap hole in<br>wrench. 2-Deburr ***Discard old<br>pins***                                                                                                                                                                                                      | Lathe Conv-1<br>(Manufacture as per<br>dwg)                        |                                                     | Production | .0000        | MT-<br>4140QT-<br>R0.500 |                  |          |  |
|  | 122   | QC         |                                                                                                                                                                                                                                                                                           | QC2 Machining-5<br>(QC2- Inspect parts<br>off machine<br>FAI/FAIB) |                                                     | Production | .0000        |                          |                  |          |  |
|  | 123   | QC         |                                                                                                                                                                                                                                                                                           | QC8 Machining-5<br>(QC8- Inspect parts -<br>second check)          |                                                     | Production | .0000        |                          |                  |          |  |
|  | 124   | HandFinish | Bead blast remove all paint. Do not<br>blast threads.                                                                                                                                                                                                                                     | HandFinish7 (Bead<br>Blast)                                        |                                                     | Production | .0000        |                          |                  |          |  |
|  | 125   | Small Fab  | Remove factory markings and re-<br>identify with RB part numbers using<br>MARKTRONIC engraver. See<br>attached drawing.                                                                                                                                                                   | Small Fab-1 (Small<br>Fab)                                         |                                                     | Production | .0000        |                          |                  |          |  |
|  | 126   | QC         |                                                                                                                                                                                                                                                                                           | QC5 (QC5- Inspect<br>part completeness to<br>step on W/O)          |                                                     | Production | .0000        |                          |                  |          |  |
|  | 127   | Outsource  | -Issue P/O to GROUPE ALTECH;<br>PO _____-Black oxide<br>finish, MIL-C-13924C Class 1 -Apply<br>thin layer of oil/CPC per MIL-PRF-<br>16173 Grade 3 Class 1 or MIL-c-<br>81309 Type III Or MILL-C23411A or<br>MIL-PRF-81309 and wipe off excess.<br>-Certificate of Conformity is required | Outsource12<br>(Outside Processing<br>- Black Oxide)               |                                                     | Production | .0000        |                          |                  |          |  |
|  | 128   | Packaging  |                                                                                                                                                                                                                                                                                           | Packaging2 (Receive<br>& Inspect for<br>Damage & Mat'l<br>Certs)   |                                                     | Production | .0000        |                          |                  |          |  |
|  | 129   | QC         |                                                                                                                                                                                                                                                                                           | QC6 (QC6- All<br>purchased or<br>subcontracted<br>products)        |                                                     | Production | .0000        |                          |                  |          |  |
|  | 131   | Packaging  |                                                                                                                                                                                                                                                                                           | Packaging3 (Identify<br>as per dwg & Stock<br>Location: _____)     |                                                     | Production | .0000        |                          |                  |          |  |
|  | 132   | QC21-FG    |                                                                                                                                                                                                                                                                                           | QC21 (QC21- Final<br>Inspection - Work<br>Order Release)           |                                                     | Production | .0000        |                          |                  |          |  |





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**RB AN8516-1-PO**  
**Job Sheet 181727**



Part No: RB AN8516-1-PO

Job Qty: 3 ea

Part Name: 1/2" Drive Adjustment Spanner



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/7/18

Job Tracking No:

Due Date: 8/14/18

Created By: Diane Baker

Type: Stock

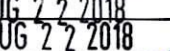
Description:

Note: IPP Rev. A 18.08.07 new issue DP Verify DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation  | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off                                                                                                                                                                                                 |
|-------|------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|       |            |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                                                                                                                                                                                                          |
| 100   | Purchasing | 3 pcs |            | 8/14/18  | 0.00      | 0.00    | Purchasing            |           | <br>AUG 22 2018<br>AUG 22 2018<br> |
| 110   | Packaging  | 3 pcs |            | 8/14/18  | 0.00      | 0.00    | Packaging2            |           |                                                                                                                                                                                                          |
| 120   | QC         | 3 pcs |            | 8/14/18  | 0.00      | 0.00    | QC6                   |           |                                                                                                                                                                                                          |
| 130   | Packaging  | 3 pcs |            | 8/14/18  | 0.00      | 0.00    | Packaging3-1          |           |                                                                                                                                                                                                          |
| 140   | QC21-SA    | 3 Ea  |            | 8/14/18  | 0.00      | 0.00    | QC21                  |           |                                                                                                                                                                                                          |

Part Op Descriptions: 100 - 1--Issue P/O to CORE AVIATION; P/O 040657 2-Fabricate RB AN8516-1 as per DWG.

*Self attached*  
*o.s.b* AUG 07 2018

### Job BOM

| Part / Item  | Component Name                | Quantity    | Operation      | Container      |
|--------------|-------------------------------|-------------|----------------|----------------|
| RB AN8516-1P | 1/2" Drive Adjustment Spanner | 3 Ea (1 ea) | 100-Purchasing | <u>S104277</u> |

### Job Allocations

| Operation      | Component Part | Required | Inventory | Allocated |
|----------------|----------------|----------|-----------|-----------|
| 100-Purchasing | RB AN8516-1P   | 3        | 0         | 0         |

### Part Specifications

Specifications could not be found.



Container No: S104278



Part: RB AN8516-1

Job No: 181727

Serial No/Batch: S104278

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Plex 8/7/18 12:39 PM dart.baker.diane

Date: 08/22/18



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER PO040687

**Supplier:** COR001-VU  
C.O.R.E. Aviation Services  
16321 E. Twin Acres Drive  
Gilbert, AZ 85297 USA  
Phone: 480 497 6136  
Fax: 480 497 3568

**PO No:** PO040687

**PO Date:** 8/3/18

**Due Date:** 8/17/18

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Baker, Diane  
Phone: dbaker@dartaero.com

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:**

MAILED  
AUG 07 2018

REVISED  
WFO

## Items

| Line Item    | Job | Part         | Supplier Part No | Description                   | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|--------------|-----|--------------|------------------|-------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 1            |     | RB AN8516-1P |                  | 1/2" Drive Adjustment Spanner | Firmed | -       | 8/17/18  | 3 Ea           | 0 Ea              | 3 Ea    | \$570.00/Ea      | \$1,710.00     |
| Grand Total: |     |              |                  |                               |        |         |          |                |                   |         |                  | \$1,710.00     |

## Order Notes

Procurement Quality Clauses  
A005 RIGHT OF ENTRY  
A016 PERSONNEL QUALIFICATION  
A026 CERTIFICATION OF MATERIAL CONFORMANCE  
A032 DOCUMENT SPECIAL REQUIREMENTS  
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS  
A040 NOTIFICATION OF QUALITY ESCAPE  
A041 QUALITY MANAGEMENT SYSTEM  
A042 DART NOTIFICATION BY SUPPLIER  
A043 RETENTION OF QUALITY DOCUMENTS  
  
A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM  
  
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

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# C.O.R.E. Aviation Services, Inc.

16321 E. TWIN ACRES DRIVE

GILBERT, AZ 85298

USA

Ph: 480-497-6136 Fax: 480-497-3568

Email: kaizer@coreaviation.com

## Packing List

Ship Doc : CA180820-1

Printed : 08/20/2018

No. Items: 2

Page : 1 of 1

**Bill To:**  
Dart Aerospace Ltd.  
1270 Aberdeen St.  
Hawkesbury, ON K6A 1K7  
Canada

**Ship To:**  
Dart Aerospace Ltd.  
1270 Aberdeen St.  
Hawkesbury, ON K6A 1K7  
Canada

**Sales Order :** 040687  
**Order Date :** 08/03/2018  
**Ship Date :** 08/20/2018  
**Ship Via :** FEDEX  
**Ship Account :** 151793240

**AWB :** 773015707148  
**Customer# :** DALD  
**Terms :** N 30  
**Sales Person:** KAIZER HUSEIN  
**FOB :** GILBERT, AZ

**Resale :** Not On File  
**Buyer :**  
**Contact :** 1-613-632-5200  
**Weight :**  
**No. Boxes :**  
**Dimensions :**

| Item | Part Number/Description | CD | Location | UM | Ord | B/O | Shipped | Cust. PO# |
|------|-------------------------|----|----------|----|-----|-----|---------|-----------|
| 1    | AN6C52A BOLT            | FN | DART     | EA | 30  | 0   | 30      | 040657    |
| 1    | AN8516-1 WRENCH SET     | NS | DART     | EA | 3   | 0   | 3       | 040687    |

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### TERMS AND CONDITIONS OF SALE

MATERIALS ON THIS ORDER CONFORM TO SPECIFICATIONS AS LISTED ON YOUR PO/RO.  
MATERIAL IS SUBJECT TO YOUR INSPECTION  
OUR TERMS ARE AS PER OUR MUTUAL LETTERS OF AGREEMENT.  
OVERDUE INVOICES WILL BE SUBJECT TO 1.5% INTEREST ON OVERDUE AMOUNTS.  
NO RETURN OR REFUNDS AFTER 10 DAYS FROM INVOICE DATE.  
DAMAGE OR SHORTAGE CLAIMS MUST BE MADE WITHIN 10 DAYS OF INVOICE DATE.  
NO RETURNS ALLOWED WITHOUT PRIOR APPROVAL. RETURNED GOODS COULD BE  
SUBJECT TO A RESTOCK CHARGE.

\*\*\*\*\*

COUNTRY OF ORIGIN OF GOODS : USA

TYPE OF GOODS : AIRCRAFT PARTS

HARMONIZED CODE : 8803-20-0050

\*\*\*\*\*

DAS  
38  
9-89

# CERTIFICATE OF CONFORMANCE

## C.O.R.E. Aviation Services, Inc.

16321 E. TWIN ACRES DRIVE, GILBERT, AZ 85298, USA

Phone: 480-497-6136 Fax: 480-497-3568 FAA Sta. #: Web:

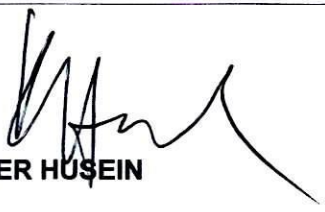
Invoice : CA180820-2  
Date : 08/20/2018  
PO : 040687  
Issued By : KAIZER HUSEIN  
Page : 1 of 1

THIS IS TO CERTIFY THAT ALL GOODS ON C.O.R.E. INVOICE WERE SHIPPED IN ACCORDANCE WITH THE PART SPECIFICATIONS ON CUSTOMERS PO & TO THE BEST OF OUR KNOWLEDGE AND BELIEF, MEET THOSE STANDARDS.  
ITEM(S) WERE DETERMINED TO BE IN STATED CONDITION BY VISUAL CONDITION AND OR IN ACCORDANCE WITH RECEIVING RECORDS.  
ALL DETAILED RECORDS ARE KEPT ON FILE AT C.O.R.E. AVIATION SERVICES FOR ANY FUTURE CUSTOMER INSPECTION.

| Item | Part Number/Description | Shipped | CD |
|------|-------------------------|---------|----|
| 1    | AN8516-1 WRENCH SET     | 3       | NS |

  
18-08-24

DA:  
36  
8-85

  
KAIZER HUSEIN



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# **PURCHASE ORDER** **PO040899**

**Supplier:** GRO002-VC  
Group Altech  
2455 Halpern  
St Laurent  
QC  
H4S 1N9 Canada  
Phone: 514-335-3666  
Fax: 514-335-3868

**PO No:** PO040899  
**PO Date:** 8/30/18  
**Due Date:** 9/6/18  
**Purchase Order Revision:**  
**Revision Date:**  
**Ship-To Contact:** Lavoie, Chantal  
Phone: clavoie@dartaero.com

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground  
**Pynt Terms:** Net 30  
**Freight Terms:**  
**Special Comments:**

## Items

| Line Item | Job      | Part                 | Description                                                                                                                                                                                                          | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|----------|----------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 1         | 181846-A | RBE350A94-3701-00-03 | 6° Main Rotor Rigging Tool (Dual)<br>-Issue P/O to GROUPE ALTECH;<br>PO<br>-ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant<br>-Material type; 6061<br>-Certificate of Conformity is required | Firmed | -       | 9/6/18   | 1 pcs          | 0 pcs             | 1 pcs   | \$120.00/pcs     | \$120.00       |

~~SEP 06 2018~~

1 X SEP 07 2018





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# **PURCHASE ORDER** **PO040899**

## **Items**

| Line Item               | Job                                                      | Part                 | Description                                                                                                                                                                                                                                                                                                | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-------------------------|----------------------------------------------------------|----------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 2                       | 181727                                                   | RB AN8516-1-PO       | 1/2" Drive Adjustment Spanner<br>-Issue P/O to GROUPE ALTECH;<br>PO<br>-Black oxide finish, MIL-C-13924C Class 1<br>-Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess.<br>-Certificate of Conformity is required | Firmed | -       | 9/6/18   | 3 pcs          | 0 pcs             | 3 pcs   | \$8.50/pcs       | \$25.50        |
| <p>3 x SEP 07 2018</p>  |                                                          |                      |                                                                                                                                                                                                                                                                                                            |        |         |          |                |                   |         |                  |                |
| Line Item Note          | ** rush part, please prioritize this part over others ** |                      |                                                                                                                                                                                                                                                                                                            |        |         |          |                |                   |         |                  |                |
| 3                       | 182724                                                   | RBT18520-5           | Weldment<br>-Issue P/O to Groupe Altech;<br>PO<br>-Black oxide finish, MIL-C-13924C Class 1<br>-Certificate of Conformity is required                                                                                                                                                                      | Firmed | -       | 9/6/18   | 2 pcs          | 0 pcs             | 2 pcs   | \$2.25/pcs       | \$4.50         |
| <p>2 x SEP 07 2018</p>  |                                                          |                      |                                                                                                                                                                                                                                                                                                            |        |         |          |                |                   |         |                  |                |
| 4                       | 181556                                                   | RBT18520-9           | Extension<br>-Issue P/O to Groupe Altech;<br>PO<br>-Black oxide finish, MIL-C-13924C Class 1<br>-Certificate of Conformity is required                                                                                                                                                                     | Firmed | -       | 9/6/18   | 8 pcs          | 0 pcs             | 8 pcs   | \$4.35/pcs       | \$34.80        |
| <p>8 x SEP 07 2018</p>  |                                                          |                      |                                                                                                                                                                                                                                                                                                            |        |         |          |                |                   |         |                  |                |
| 5                       | 181127                                                   | RBE350A94-2706-00-05 | Pin<br>-Issue P/O to Groupe Altech;<br>PO<br>-Black oxide finish, MIL-C-13924C Class 1<br>-Certificate of Conformity is required                                                                                                                                                                           | Firmed | -       | 9/6/18   | 24 pcs         | 0 pcs             | 24 pcs  | \$2.40/pcs       | \$57.60        |
| <p>24 x SEP 07 2018</p> |                                                          |                      |                                                                                                                                                                                                                                                                                                            |        |         |          |                |                   |         |                  |                |



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# **PURCHASE ORDER** **PO040899**

## **Items**

| Line Item           | Job    | Part                | Description                                                                                                                                                                 | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price  |
|---------------------|--------|---------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|-----------------|
| 6                   | 181341 | RBEM633V3000124-3   | Nut<br>-Issue P/O to Groupe Altech: P/O<br><br>-Zinc plate, ASTM B633 TYPE 1 SC2<br>-Certificate of Conformity is required                                                  | Firmed | -       | 9/6/18   | 6 pcs          | 0 pcs             | 6 pcs   | \$15.00/pcs      | \$90.00         |
| 7                   | 178185 | RBEM632V3011101-1   | Plier Half<br>-Issue P/O to GROUPE ALTECH: P/O<br><br>-Zinc plate, ASTM B633 TYPE 2 SC2<br>-Color; yellow<br>-Material type; 1018<br>-Certificate of Conformity is required | Firmed | -       | 9/6/18   | 8 pcs          | 0 pcs             | 8 pcs   | \$11.25/pcs      | \$90.00         |
| 8                   | 177796 | RBEM652V3002101-M-9 | Bar Handle Nut<br>-Issue P/O to Groupe Altech; PO<br>-Black oxide finish, MIL-C-13924C Class 1<br>-Certificate of Conformity is required                                    | Firmed | -       | 9/6/18   | 8 pcs          | 0 pcs             | 8 pcs   | \$1.85/pcs       | \$14.80         |
| <b>Grand Total:</b> |        |                     |                                                                                                                                                                             |        |         |          |                |                   |         |                  | <b>\$437.20</b> |



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## PURCHASE ORDER PO040899

### Order Notes

#### Procurement Quality Clauses

A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)

A022 Apical Processing  
A024 process certifications  
A026 certification of material conformance

A041 quality management system  
A042 dart notification by supplier  
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 9/6/18 3:56 PM dart.tsimiklis.chrisoula





# Certificat de Conformité / Certificate of Compliance

(012322-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9  
Tel: 514-335-3666 Fax: 514-335-3868

www.groupaltech.com

## Bon de Livraison / Packing Slip

### 012322 - 1

Livré à / Ship to

**DART AEROSPACE LTD**

1270 ABERDEEN STREET  
HAWKESBURY, ON, K6A1K7  
CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

**DART AEROSPACE LTD**

1270 ABERDEEN STREET  
HAWKESBURY, ON, K6A1K7  
CANADA

BUYER:

| Date expédition<br>Ship date |                                                                            | Créé Par<br>Generated By                                                                                                          | Transport / No de Compte<br>Courier / Acc. No. | Bon de commande Client<br>Customer Purchase Order No. |                 |                   |               |                        |
|------------------------------|----------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------|-------------------------------------------------------|-----------------|-------------------|---------------|------------------------|
| 06-Sep-2018                  |                                                                            | Aman                                                                                                                              |                                                | 040899                                                |                 |                   |               |                        |
| #Ligne<br>Line#              | No. de Série / # Pièce<br>Part Number / Line Item Details<br>Job # / Ref # | Description pièce(s)                                                                                                              | CATG.<br>U/M                                   | Comm.<br>/Ordered                                     | Exp/<br>Shipped | Qté NC/<br>NC Qty | Qté<br>Scrap/ | À venir/<br>Back Order |
| 1                            | RBE350A94-3701-00-03-A<br>Rev. 181846A                                     | RBE350A94-3701-00-03-A<br>01 -ANO-BLACK [ANODIZE BLACK]<br>TYPE 2 CLASS 2<br>MIL-A-8625F                                          | ANODIZE<br>LOT                                 | 1                                                     | 1               | 0                 | 0             | 0                      |
| 2                            | RB AN8516-1-PO<br>Rev. 181727                                              | RB AN8516-1-PO<br>01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL]<br>MIL-C-13924C<br>CLASS 1<br>IT IS KITS NOT SINGLE                   | BLACK-OXIDE<br>CH                              | 3                                                     | 3               | 0                 | 0             | 0                      |
| 3                            | RBT18520-5<br>Rev. 182724                                                  | RBT18520-5<br>01 -OXIDE BLACK [OXIDE BLACK]<br>MIL-C-13924C<br>CLASS 1                                                            | BLACK-OXIDE<br>CH                              | 2                                                     | 2               | 0                 | 0             | 0                      |
| 4                            | RBT18520-9<br>Rev. 181556                                                  | RBT18520-9<br>01 -OXIDE BLACK [OXIDE BLACK]<br>MIL-C-13924C<br>CLASS 1                                                            | OXIDE-BLACK<br>CH                              | 8                                                     | 8               | 0                 | 0             | 0                      |
| 5                            | RBE350A94-2706-00-05<br>Rev. 181127                                        | RBE350A94-2706-00-05<br>01 -OXIDE BLACK [OXIDE BLACK]<br>MIL-C-13924C CLASS 1                                                     | OXIDE-BLACK<br>CH                              | 24                                                    | 24              | 0                 | 0             | 0                      |
| 7                            | RBEM632V3011101-1<br>Rev. 178185                                           | RBEM632V3011101-1<br>01 -ZINC-YELLOW [ZINC YELLOW]<br>OLD YELLOW CHROMATE, 96 hours<br>ASTM B633 TYPE 2 SC2<br>MATERIAL TYPE 1018 | ZINC<br>CH                                     | 8                                                     | 8               | 0                 | 0             | 0                      |
| 8                            | RBEM652V3002101-M-9<br>Rev. 177796                                         | RBEM652V3002101-M-9<br>01 -OXIDE BLACK [OXIDE BLACK]<br>MIL-C-13924C<br>CLASS 1                                                   | OXIDE-BLACK<br>CH                              | 8                                                     | 8               | 0                 | 0             | 0                      |

Notes Additionnelles / Additional Notes

Epaisseur réelle  
Actual Thickness

Inspecteur Qualité  
Quality Inspector

Réçu par  
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.  
Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.  
Our financial and legal responsibility will not be higher than the amount of invoice.

**DART**  
AEROSPACE

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CANADA  
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Email: sales@dartaero.com  
www.dartaerospace.com

Container No: S104278



Part: RB AN8516-1

Job No: 181727

Serial No/Batch: S104278

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 08/31/18

